

These Bracelet Settings are designed for assembly with no soldering and using only pliers! You can mix different size gems and even different shapes if you wish...

Please see the assembly tips below,,,

How-to Assemble Bracelet Links...



A

After setting the gem, simply hook the links to each other (A) ...And close the ring (B)...



B

How-to Add a Lobster Claw Clasp...



1

1. Remove the jump ring from the Lobster Claw



2

2. Insert the Link's ring into the Lobster Claw



3

3. Close the ring



4

4. Tighten the bottom of the Lobster Claw



5

5. The finished Clasp will hook into the ring on the opposite bracelet link...



...Finished!

To calculate the finished length of any bracelet configuration simply add up the number, style and size of your choices from the information below...

-Be sure to add .30 inches for the clasp-

(Round)	Size		
Style#	6mm	7mm	8mm
'812'	0.90in.	0.95in.	1.00in.
'814'	1.00in.	1.05in.	1.15in.
'815'	1.00in.	1.00in.	1.05in.
'813'	0.95in.	0.95in.	1.00in.
'811'	1.00in.	1.00in.	1.05in.
(Oval)	Size		
Style#	7x5mm	8x6mm	10x8mm
'852'	0.90in.	0.95in.	1.00in.
'854'	1.00in.	1.05in.	1.15in.
'855'	1.00in.	1.00in.	1.05in.
'853'	0.95in.	0.95in.	1.00in.
'851'	1.00in.	1.00in.	1.05in.
(Emerald)	Size		
Style#	7x5mm	8x6mm	10x8mm
'822'	0.90in.	0.95in.	1.00in.
'824'	0.95in.	1.05in.	1.10in.
'825'	1.00in.	1.00in.	1.05in.
'823'	0.90in.	0.95in.	1.00in.
'821'	0.95in.	1.00in.	1.15in.
(Marquise)	Size		
Style#	8x4mm	10x5mm	
'842'	0.90in.	0.95in.	
'844'	0.90in.	0.90in.	
'845'	0.90in.	0.90in.	
'843'	0.90in.	0.90in.	
'841'	0.95in.	0.95in.	
(Cab-Oval)	Size		
Style#	7x5mm	8x6mm	10x8mm
'862'	0.95in.	1.00in.	1.05in.
'864'	1.00in.	1.05in.	1.10in.
'865'	0.95in.	1.00in.	1.05in.
'863'	0.90in.	0.95in.	1.00in.
'861'	1.00in.	1.05in.	1.10in.

Sterling 'Cuff Bracelet' (167-655 series) Insert and Link Sizes...

Insert #655

Gem Size	Insert Size
"16x12"	0.60in.
"18x13"	0.63in.
"20x15"	0.71in.
"25x18"	0.83in.

Link

Link #	Link Size
"169-910"	0.35in.
"169-908"	0.20in.
"169-909"	0.20in.

...Clasp Assembly (1.00in.)